Work Orde April 14, 2010 1												Page 1
Item ID: Revision ID: Item Name:	D412-761-04 Armrest	49		Accept				S	-	Start Stop		
	4/14/10	Start Qty: 1.00 Req'd Qty: 1.00			Cust Item II Customer:	D:						
Approvals:	Process Pla	an:	Date:	Tooling: SPC (Y/N):		te:	-	I	Run	Start Stop		
Sequence ID/ Work Center II)	Operation Description		Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reje Qty		Reject Number	Insp. Stamp
Draw Nbr IIN D412-761 100 DC Document Control	Re v	DOCUMENT CONTROL Memo	į	0.00 0.00 PPP D412-761-049 CH	1G002 & La (04/76	5		49	for	, . B	¹ G 10	104 p
110 Packaging Packaging		Pick Kit Memo		0.00	m-h	l	ןט/כ	1/2	6	((X)	·)
120 QC		QC4- 100% Inspect kits t	for completeness	0.00	\v4\26			-(4)		-		= .s.s= .

Memo

Quality Control

Work Order ID 57756

Apřil 14, 2010 11:48:35 AM



Page 2

Item ID:

D412-761-049

Accept



Setup Start



Revision ID:

Item Name: Armrest

4/14/10 **Start Date:** Required Date: 4/19/10 Start Qty: 1.00

Req'd Qty: 1.00



Cust Item ID:

Customer:

Reference:

Approvals:

Sequence ID/

Work Center 1D

Process Plan: _____

Date:_____

Tooling:

0.00

Date:

Date:

Run

Start

Stop

Stop



OC:

Date:

SPC (Y/N):

Set Up/ **Run Hours** Draw Number

Draw Rev.

Plan Accept Qty Code

Reject Qty

Reject Number

Insp. Stamp

130

Packaging Packaging

Packaging

Operation

Description

Memo

0.00

Identify and pack for shipping as per PPP D412-761-049

140

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10-4-26

Widing

Picklist Print											Page 1
April 14, 2010 11:48:29 AM Work Order ID: 57756	_ · · · · · · · · · · · · · · · · · · ·								·····		
Parent Item: D412-761-049				MODEL INDIS CHOS HER HER							
Parent Item Name: Armrest				\$10001 10010 01103 1101 1101			9	Start Date: 4/14	/10	Required Date:	4/19/10
Comments: IPP Rev:A 08-IPP Rev:B 09-	09-10 new issue DI 01-13 rev.C as per dv			EC				Start Qty: 1.00		Required Qty:	1.00
Component Item ID/ Replacement Item ID Item, Name Item ID	nt Mfg/ Purch Manufactured	Bin Item No	Primary Location	Last Location	Route Seq ID	Unit of Measure Each	Qty on Hand 6.0000	Remaining Qty To Pick	Qty Issued	Date Issued	Status
									WALLES FOR		
MOUNTING PLATE			Wareho		Loc	<u>Otv</u>	Loc Code	2			
			<u>Loca</u> Main Wa								
			ST2			6					
				56692		2		_	IX	m-ho	104/26
D3695-041	Manufactured	No		56889	110	4 Each	6.0000	71:0000		. · · · · ·	107120
	TVI dell'alla valia da								;		
Slider Assembly											
			<u>Wareho</u>	<u>use</u> ation	Loc	<u>Oty</u>	Loc Code			,	
i			Main Wa				135	6890	11	m-L	10/64/26
i i	j.		ST2			6		·		,	1.7100
1	6 !			56693		3		_		-	
D3780-041;	Manufactural	No		56890	110	3 Each	1.0000	1.0000		-	
<u> </u>	Manufactured	NO			110	Eacii	1.0000				
Armrest Assembly			Wareho	ouse	<u>Loc</u>	<u>Qty</u>	Loc Cod	<u>e</u>			
				ation .						•	
!			Main W ST2	arehouse		1				•	
				54821		1		_	1 X	m-h 101	_
									• /\		/ / ./ .
4							•			10/	104/26

April 14, 2010 11:48:29 AM

Work Order ID: 57756

Parent Item:

D412-761-049

Parent Item Name:

Armrest

Comments:

Component Item ID/

IPP Rev:A 08-09-10 new issue DD verified by:JLM

IPP Rev:B 09-01-13 rev.C as per dwg DD verified by:EC

Replacement Mfg/ Item ID

Purch Purchased

Primary Bin Item Location

No

Last Location Route Seq ID 110

110

Unit of Measure Each

Qty on Hand

Remaining 283.0000 11.0000

Loc Code

Qty .Qty-To Pick Issued

Start Date: 4/14/10

Start Qty: 1.00

Date Issued

Required Date: 4/19/10

Required Qty: 1.00

IIX M-1/26

Status

Bolt

Item Name 1

Warehouse Location Main Warehouse

ST351

Warehouse Location Main Warehouse ST342

Purchased No

113359

Loc Oty

283

83 200

Each

14.0000

1.0000

Bolt

Castellated Nut

Purchased

No

112489

Loc Qty

Loc Code

14 14

110 Each

Loc Qty

16

16

16.0000

1.0000

Location Main Warehouse

Warehouse

ST314

110139

Loc Code

1x m-1 10/04/26

IX m.h 12/04/26

April 14, 2010 11:48:31 AM

Work Order ID: 57756

Parent Item:

D412-761-049

Parent Item Name:

Armrest

Comments:

IPP Rev: A 08-09-10 new issue DD verified by: JLM

IPP Rev:B 09-01-13 rev.C as per dwg DD verified by:EC

Replacement Item ID

Mfg/ Purch Purchased

Primary Location Item Nο

Last Location Route Sea ID 110

Unit of Measure Each

Hand 0.0000 4292

Oty on

Qty To Pick -- 11:0000

Start Date: 4/14/10

Start Oty: 1.00

Remaining

Otv

Issued

Issued

Required Date: 4/19/10

Required Oty: 1.00

Date

Status

Washer

Component Item ID/

Item Name

AN960JD10

*AN960JD616L

Purchased

Purchased

Purchased

No

No

No

NA 5/149003625

110

110

110

Each

135.0000 1.0000

Loc Code

Washer

W	ar	<u>ehoı</u>	<u>ise</u>
	1	Loca	tion

Main Warehouse

ST347

111819

135 135

Loc Oty

Each

64.0000 12.0000 1x m. L 10/04/26

-NAS1515H6L

WASHER

Warehouse Location

Main Warehouse

ST277

18918

Loc Oty

Loc Code

64 64

Each

84.0000 \$1.0000

2x m 1 w/04/26

Cotter Pin

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST309

84

84

IX M-1 10/04/26

April, 14, 2010 11:48:31 AM

Work Order ID: 57756

Parent Item:

D412-761-049

Parent Item Name:

Armrest

Comments:

IPP Rev:A 08-09-10 new issue DD verified by:JLM

IPP Rev:B 09-01-13 rev.C as per dwg DD verified by:EC



Start Date: 4/14/10

Required Date: 4/19/10

Start Qty: 1.00

Required Qty: 1.00

Date

Issued

Component Item ID/ Item Name

Replacement Item ID

Mfg/ Purch Purchased

Primary Bin Item Location No

Last Location Route Seq ID 110

Unit of Measure Each

Oty on Hand

Remaining **Qty To Pick** 50.0000 3.0000

Status

Warehouse

Loc Qty

Loc Code

Location

114348

Main Warehouse N 102589

ST302

50

50

Otv

Issued

3x m-h 10/04/26

Nutplate

Purchased

No

110

Each

87.0000

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST303

114227

87

87

8x m-h W/04/26

IIN-D412-761

Page 8 of 11 .

5.0 PARTS LIST, FULL VERTICAL REFERENCE DOOR MOD

QTY -041	QTY -043	QTY -045	QTY -047	QTY -049-	PART NUMBER	DESCRIPTION
X	***				D412-761-041	FULL VERTICAL REFERENCE DOOR KIT, LH
	Х	1		264	D412-761-043	MODIFIED LATCH MECHANISM KIT, LH
1		X		30 T	D412-761-045	LARGE BUBBLE WINDOW KIT, LH
1			Х	17	D412-761-047	DOOR MOUNTED INSTRUMENT PANEL KIT, LH
1			 	Х	D412-761-049	ARMREST KIT, LH
<u> </u>				1 72.		
	1			ar ar a hours	D3589-041	LATCH ASSEMBLY
	1		<u></u>	1 1	D3589-047	FORWARD GUIDE
	1			1,214	D3589-049	AFT GUIDE
3 1 7	2		 	204.2	MS16997-22	SCREW
			 	1928 277	AN960JD6L	WASHER
	2	ļ	 	1.7	MS21042L06	NUT
 	<u> </u>		 	1	191321042200	
		1		Ε,	D3676-1	LARGE BUBBLE WINDOW
		1		56	D3678-1	PLACARD
		1		1	D3678-3	PLACARD
		1		100	D3700-1	INBOARD WINDOW DOUBLER
		1			D3700-3	OUTBOARD WINDOW DOUBLER
		1		\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	D3701-1	FLOOR DOUBLER
		1		*	D3702-1	FORWARD DOUBLER
		1		J. 4	D3703-1	AFT DOUBLER
-	[1	T	1	D3703-3	AFT CORNER DOUBLER
		1		ŀ	D3703-5	AFT CAP
		1			D3704-1	ESCUTCHEON
		. 1		1	D3704-3	ESCUTCHEON
		1			D3708-1	ANGLE
		1			D3708-3	ANGLE
		1		1	D3709-1	ANGLE
		1		1	D3709-3	ANGLE
		1		1	D3802-1-135	SEAL
				1.7	DT9458	CUTTING TEMPLATE
		1	 		D19456	COSTING TEMPLASE
		26	1	186	AN3-7A	BOLT
		52		(T:	AN960JD10	WASHER
		26	1	15	MS21042L3	NUT
		1		Ter	MS24694-C5	SCREW (OR MS24694-S5)
		1			MS24694-C13	SCREW (OR MS24694-S13)
	A.C		ļ	477.5		MOTEUT DANIEL ACCESSOLY
	1		1	l ₊	D3705-041	INSTRUMENT PANEL ASSEMBLY
		·	1	12¢	D3705-043	* INSTRUMENT PANEL WELDMENT
			1	2%	D3335-1	* SPRING
		<u></u>	1	17.14	D3705-5	* ACCESS PANEL
	<u></u>		1_1_	17,01	D3706-5	* PIN
			2	ૄ * &	D3707-3	* MOUNTING LUG
			4	-5%	AN526C1032R6	* SCREW
	<u> </u>		1	V	AN960JD516	* WASHER
			1	L	MS171498	* SPRING SLOTTED PIN
			4		MS24693-C272	* SCREW (OR MS24693-S272)

*DENOTES PART IS INCLUDED WITH ASSEMBLY ABOVE

(CONTINUED ON PAGE 9)

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Revision: D

Date: 09.06.18

Dart Aerospace Ltd

	•													
W/O:		WORK ORDER CHANGES												
DATE	STEP	PR	OCEDURE CHAI	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector					
Part No	•	PAR #:	Fault Cated	lorv.	NCP: Vos	No DO	۸.	Doto						
		olution:												
NCR:				R NON-CONFORM										
DATE	STEP	Description of NC	(ion B	Verific	ation	Approval	Approval						
DAIL	JILF	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	Secti		Chief Eng	QC Inspector					
									-					
								- -						
							-							
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-									•					
							,		-					
									ļ.					

NOTE: Date & initial all entries

(CONTINUED FROM PAGE 8)

QTY -041	CTY -043	QTY -045	QTY -047	QTY -049	PART NUMBER	DESCRIPTION
			2	11.7	D3707-1	MOUNTING LUG
	1		1		D3790-1	INDEXING BLOCK
			1		D3867-1	CONNECTOR PLATE
			4	,	AN3-3A	BOLT
	 		6	· -	AN526C1032R6	SCREW
	 	l	2	1	AN743-12	BRACKET
	1	l	6		AN960JD10L	WASHER
		ļ- 	6	1	MS21075L3	NUTPLATE (OR MS21073-3)
			4		MS24693-C272	SCREW (OR MS24693-S272)
		.	1.	-	MS27039-1-17	SCREW
	<u> </u>		1		MS27039-1-27	SCREW
			4	i	MS21042L3	NUT
		. 	2		MS21919WDG8	CLAMP
				1	- F	
		:		<u> </u>	D3694-041	MOUNTING PLATE ASSEMBLY
1		ļ		11 :	D3694-1	* KEYWAY
• .		į	<u> </u>	11:	D3694-3	* PROTECTIVE PLATE
				1	D3694-5	* MOUNTING PLATE
				1	AN526C1032R8	* SCREW
				5	AN960JD10	* WASHER
	1			14	MS21042L3	* NUT
	1			2	MS21209F1-20	* HELI-COIL, SCREW LOCKING (RED)
	1			1	MS24693-C271	* SCREW (OR MS24693-S271)
				4	MS24693-C273	* SCREW (OR MS24693-S273)
<u></u>	<u> </u>		-	11	D3695-041	SLIDER ASSEMBLY
				1 1	D3695-1	* SLIDER
		[1.	D3695-3	* STOPPER
		<u></u>		1.	D3801-1	* HAND RETRACTABLE SPRING PLUNGER
				11,	MS21209F6-25	* HELI-COIL, SCREW LOCKING (RED)
		!		4	MS21209F1-20	* HELI-COIL, SCREW LOCKING (RED)
				4	MS24693-C276	* SCREW (OR MS24693-S276)
* .				<u></u>	D3780-041	ARMREST ASSEMBLY
	<u> </u>			1	D3696-041	* ARM ASSEMBLY
	<u> </u>			11	D3696-1	** ARM
	1		 	1	D3801-3	** HAND RETRACTABLE SPRING PLUNGER
	<u> </u>			1	D3781-041	* LATERAL CUSHION ASSEMBLY
	<u></u>			1	D3781-043	* ARMREST CUSHION ASSEMBLY
 	 		 	1	D3785-3	* BRACKET
· · · · · · ·	<u> </u>			1	D3977-1	* BOLT
			<u> </u>	<u> </u>	D3978-1	* NUT (CASTELLATED)
	ļ			1	D3979-1	* WASHER (SQUARE HOLE)
	ļ	L	 	2	AN970-6	* WASHER
	ļ			1	MS24665-302	* COTTER PIN
				2	MS21042L3	* NUT
	ì	<u> </u>		2	MS24693-C272	* SCREW
	ļ					* SCREW
	<u> </u>			2'	MS24693-C277	
	į ·	,	t	1	NAS1149D0663J	1 * WASHER

^{*} DENOTES PART IS INCLUDED WITH ASSEMBLY ABOVE ** DENOTES PART IS INCLUDED WITH ASSEMBLY ABOVE

(CONTINUED ON PAGE 10)

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Revision: D

Date: 09.06.18

W/O:		WORK ORDER CHANGES											
DATE	STEP	PR	OCEDURE CHA	NGE	B	/	Date	Qty	Approvaf ³ Chief Eng / Prod Mgr	Approval QC Inspector			
		PAR #:	Fault Cate	gory:	NCR: Yes No DQA: Date:								
	Re	solution:	Dispositio	n:	QA: N/	C Clos	sed:		Date:				
NCR:			WORK ORD	ER NON-CONFORM	ANCE (N	ICR)							
DATE	STEP	Description of NC	Corrective Action Section B			Sign & Verifica			Approval	Approval			
		Section A	Initial Chief Eng	Action Description Chief Eng		gn & late	Secti	on C	Chief Eng	QC Inspector			
										-			
									·				
					•					*			

NOTE: Date & initial all entries

DART AEROSPACE LTD.

IIN-D412-761 Page 10 of 11

(CONTINUED FROM PAGE 9)

QTY -041	QTY -043	QTY -045	QTY -047	QTY -049	PART NUMBER	DESCRIPTION
				£311	AN3-6A	BOLT
				61 5	AN6-26	BOLT
	[1	TAN310-6	CASTELLATED NUT
					AN960JD10 /	WASHER
				1863	AN960JD616L	WASHER
				2	NAS1515H6L	WASHER
		-		11	MS24665-302 ****	COTTER PIN
	-			1:3	MS21071L3* /	ANCHORNUT
				8	MS21075L3*****	NUTPLATE

6.0 PARTS LIST, OPTIONAL VENT KIT

*	QTY	. ,	,
ZALCONE.	-141	PART NUMBER	DESCRIPTION
1	Х	D412-761-141	VENT KIT
Sec	4	D3932-1	SNAP VENT

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Revision: D

Date: 09.06.18

Dart Aerospace L	.td
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W/O:		WORK ORDER CHANGES											
DATE	STEP	PR	OCEDURE CH	ANGE	Ву	Date	Qty	Approvaí* Chief Eng / Prod Mgr	Approval QC Inspector				
Part No	:	PAR #:	Fault Cate	egory:	NCR: Yes	No DQ	 A:	Date:					
	R	esolution:	Disposition	on:	_ _ QA: N/C C	losed:		Date:					
NCR:				ER NON-CONFORMA					.,				
DATE	STEP	Description of NC	Corrective Action Section B Initial Action Description			Verific		Approval	Approval				
		Section A	Chief Eng	Action Description Chief Eng	Sign Date		on C	Chief Eng	QC Inspector				
									-				
			,										

NOTE: Date & initial all entries